

FOOT-VALVE Model: FT*G*

Ref. No. D 12400 Release: 09 / 2015

ENGINEERING - 1 of 2

Description

Foot valve model FT*G* are primarily designed to offer following advantages,

Three rationalized models for all sizes of Polyhydron pumps.

Very compact size, compared with conventional way of creating this function.

Ease of assembly, Saving cost and labor time.

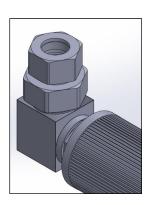
Possibility of mounting an appropriate suction strainer directly on it.

Least number of joints.

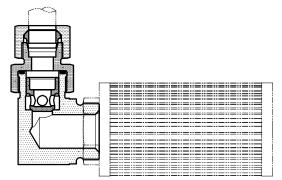
Shortest and generous suction passage for least possible pressure drop.

These valves are recommended, when the pumps are installed with negative suction head. Threads for the Foot valve are sized to provide approximately 3 times larger capacity of the strainer.

Strainer is not included in the scope of supply.



Section Hydraulic symbol





Technical specifications

Construction : Seat type Foot Valve with strainer mounting facility.

Mounting style : Tube end for suction line and male threaded port for strainer.

Mounting position : Maintain position of arrow on the valve body pointing

upward in installed condition.

Hydraulic medium : Mineral oil.

Temperature range : -20°C to +80°C.

Viscosity range : 10 cSt to 380 cSt.

Fluid cleanliness required : ISO 4406 20/18/15 or better.

Foot valve Model FT16G08 FT20G10 FT30G12 Pump * Model 1RC 2RC & 11RC **12RC** Strainer ** Model SC2-020 SC2-030 SC2-010 Flow handling 40 80 120

capacity (I/min):

Caution: Though the Strainers do provide certain amount of protection to the system against dirt, swarf, paint flakes etc. cloging of these strainers may cavitation problem and cause inadequate flow and may damage the pump.

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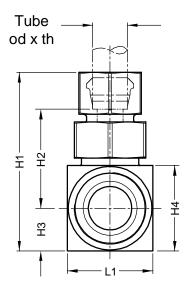
^{*} Pump models considered are of 'Polyhydron' make. For details of Pump 1RC, 2RC, 11RC and 12RC refer datasheet no. P04892, P09046, P09206 and P09207 respectively.

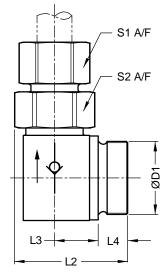
^{**} Strainer models considered are of 'Hydroline products'. Its equivalent can also be used.

Unit dimensions Dimensions in mm.









| Ordering code | Tube od x th | ØD1 | L1 | L2 | L3 | L4 | H1 | H2 | Н3 | H4 | S1 A/F | S2 A/F | Mass Kg appr. |
|---------------|-----------------|--------|----|------|----|----|-------|----|------|----|-----------|-----------|---------------------|
| FT16G08 | 16 x 2 | G1 | 41 | 52 | 20 | 14 | 84 | 45 | 20 | 40 | 30 | 32 | 0.7 |
| FT20G10 | 20 x 2 | G1 1/4 | 49 | 65 | 25 | 17 | 102.5 | 55 | 24.5 | 49 | 36 | 41 | 1.2 |
| FT30G12 | 30 x 3 | G1 1/2 | 55 | 85.5 | 36 | 16 | 129.5 | 75 | 27.5 | 63 | 50 | 60 | 2.3 |