

# **Poppet Type Directional Valves**

These are Solenoid Operated Directional Valves of No Leak Type developed with the aim of responding the demand of the age including energy saving. Because these valves are of no leak type they allow the low viscosity hydraulic fluids to be used as well as the circuit construction which cannot be used by the conventional spool type directional valves because of too much internal leak of pressure oil. The use of the low viscosity hydraulic fluids reduces the pressure loss which can arise from the pressure resistance of the hydraulic fluids, leading to the system energy saving.

### Poppet Type Solenoid Operated Directional Valves

#### High Response High Reliability

Because these valves are of poppet type, there is no overlap, high response can be achieved. At the same time, hydraulic lock is eliminated.

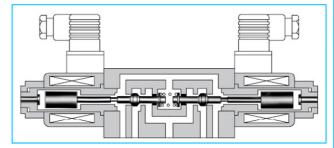
#### No Leak

Sheet type seal has been adopted and internal leak is greatly reduced.

#### ISO Comformant Mounting Surface

Because the mounting surface conforms to ISO 4401-AB-03-4-A, there is an interchangeability with the conventional valves. This makes it possible to use these valves in combination with 01 Series Modular Valves.





### Specifications

Model Numbers	Max. Flow L/min	Max. Operating Pressure Kgf/cm <sup>2</sup>	Max. T-line Back Pressure Kgf/cm <sup>2</sup>	Max. Changeover Frequency Cycles/min	Mass Kg	Graphic Symbols
DSLG-01-3-C-X-N1-11H10					1.9	a P T
DSLG-01-3-O-Ж- N1-11H10	16	315	160	240	1.9	A D D D D
DSLG-01-4-O-Ж- N1-11H10					3.7	a A B b

### Solenoid Ratings

Electric	Coil	Frequency Hz Source Rating Serviceable		Current & Power at Rated Voltage		
Source	Type			Serviceable	Holding A	Power W
DC	D12		12	10.8 - 13.2	2.2	26
(K Series)	D24		24	21.6 – 26.4	1.1	20
AC→DC	R100	50/60	100	90 – 110	0.3	26
Rectified	R200	50/60	200	180 - 220	0.15	20

# **DIRECTIONAL CONTROLS**

### Model Number Designation

F-	DSLG	-01	-4	-0	-D24	-N	-11H10
Special Seals	Series Number	Valve Size	Number Of Port	Function	Coil Type	Type of Electrical Conduit connection	Design Number
<b>F:</b> Special seals For phosphate	DSLG: Poppet Type Solenoid		<b>3</b> :3 Port	O: Normally Open C: Normally Closed	DC <b>D12, D24</b>	N: Plug-in connector without indicator light	
Ester type fluid (Omit if not required)	Operated Directional Valve (Sub-Plate Mtg.)	01	<b>4</b> : 4 Port	O: Normally Open	AC→DC <b>R100</b> , <b>R200</b>	N1: Plug-in connector with indicator light	11H10

### Sub-plates

	Piping Size	Sub-plate Model Numbers	Thread Size	Approx. Mass Kg.
	1/8	DSGM-01-3080	1/8 BSP.F	0.8
•	1/4	DSGM-01X-3080	1/4 BSP.F	0.8

Sub-plates are available. Specify sub-plate model from the table above.

When sub-plates are not used, the mounting surface should have a good machined finish.

These sub-plates are sharable with those for DSG-01 Series Solenoid Operated Directional Valve. For Dimensions see EIC-E-1001, Page-358.

### Mounting Bolts

Valve Model Number	Soc. Hd. Cap Screw	Qty.	Mounting Bolt Ordering Code
DSLG-01	M5 x 45 Lg.	4	BKDSG-01-50

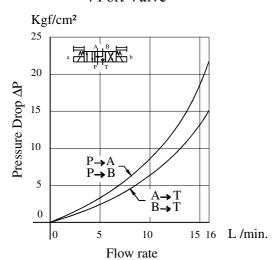
Four socket head cap screws in the table are included.

#### Pressure Drop

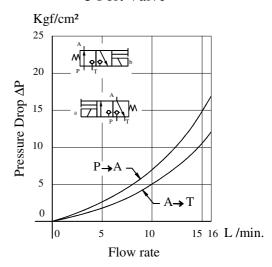
The following characteristics are based on the following conditions:

Viscosity: 35 cSt (160 SSU) Specific Gravity: 0.850

### 4 Port Valve



#### 3 Port Valve



• For any other viscosity, multiply the factors in the table below.

Viscosity	cSt	15	20	30	40	50	60	70	80	90	100
Factor		0.81	0.87	0.96	1.03	1.09	1.14	1.19	1.23	1.27	1.30

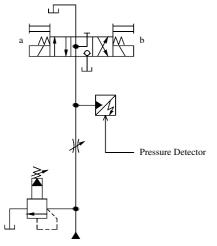
For any other specific gravity (G'), the pressure drop ( $\Delta P'$ ) may be obtained from the formula below.

 $\Delta P' - \Delta P(G'/0.850)$ 

### **Changeover Time**

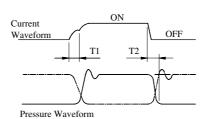
Changeover time varies according to hydraulic circuit of the model actually used and conditions. An example of measurement is given in the figure below.

#### **Test Circuit and Conditions**



Pressure: 210 Kgf/cm<sup>2</sup> Flow Rate: 16 L/min Voltage: Rated Voltage

#### **Result of Measurement** (DC Solenoid)

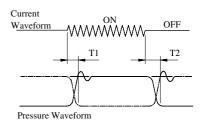


Four Positions of cable

increments

departure are available in 90°

#### (AC→ DC Rectified)



Note: Alternate long and short dash lines in the pressure waveform figure indicate the waveforms for Normally Closed Type 3 Port Valves.

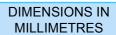
Solenoid	Model Numbers	Madal Numbers Time		Remarks
Type	Wiodel Numbers	T1	T2	Kemarks
	DSLG-01-4-O-DX		30	4 port valve, normally open
DC	DSLG-01-3-O-D%	55	30	3 port valve, normally open
	DSLG-01-3-C-D*	70	25	3 port valve, normally closed
	DSLG-01-4-O-D%	55	150	4 port valve, normally open
AC→DC Rectified	DSLG-01-3-O-D*	55	150	3 port valve, normally open
	DSLG-01-3-C-D*	70	150	3 port valve, normally closed

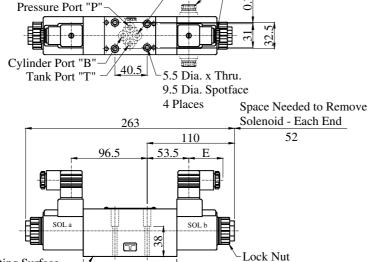
#### 4 Port Valve

### Normally Open: DSLG-01-4-O-X-N1-11H10

Cylinder Port "A"

**Mounting Surface** ISO 4401-AB-03-4-A





Mounting Surface **\_37.5** Tightening Torque (O-Ring Furnished) 118 0.4 - 0.6 Kgm

Cable Departure Cable Applicable: Outside dia. ---- 8-10 Conductor Area ---- not Exceeding 1.5 mm<sup>2</sup> F

Manual Actuator 6.3 Dia.

The connector can be moved to various positions by loosening the "Lock Nut".

After location tighten "Lock Nut".

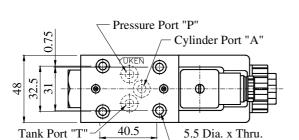
Model Numbers	Dimensions mm					
Wiodel Numbers	C	D	Е	F		
DSLG-01-4-O-D-X-N1-	108	65	39	27.5		
DSLG-01-4-O-R-X-N1-	111	57.2	51	34		

- The information on 3 Port Valves is provided in the following
- For the information on the valve mounting dimensions, see the dimensional drawing of the shared sub-plate (DSGM-01X), on EIC-E-1001 page 358.

#### 3 Port Valves

**Normally Open Type:** 

DSLG-01-3-O-X-N1-11H10



**Mounting Surface** ISO 4401-AB-03-4-A

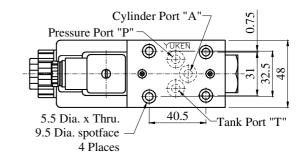
22.5

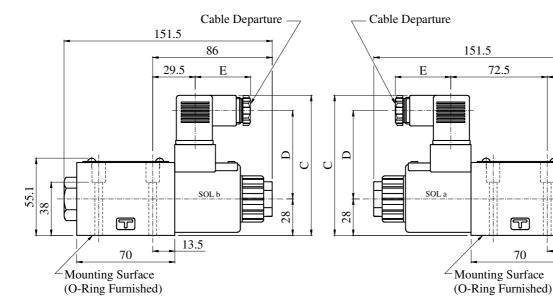
38

13.5

**Normally Closed Type:** 

DSLG-01-3-C-X-N1-11H10





9.5 Dia. spotface 4 Places

Model Numbers	Dimensions mm				
Model Numbers	C	D	Е		
DSLG-01-3-O-D-X-N1-	104	64	39		
DSLG-01-3-O-R-X-N1-	107	57.2	53		

Cable departure position can be changed. See "4 Port valve" in the previous page for the details.

**DIMENSIONS IN MILLIMETRES** 

7

70

#### Instructions

#### Mounting

No mounting restrictions for any models.

#### **Solenoid Shifting**

On double solenoid valve do not energise both at the same time.

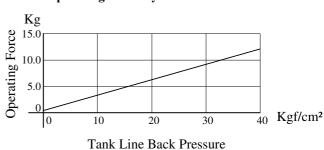
#### Valve Tank Port

Avoid connection the valve tank port to a line with possible surge pressure.

#### **Operating Force by Manual Actuator**

Take care as the operating force by the manual actuator increases in proportion to the tank line back pressure. (See the graph right.)

#### **Operating Force by Manual Actuator**





## Solenoid Assy., Coil, Connector Assy. Number

Valve Model Numbers	Solenoid Assy. Numbers	Coil Numbers	Connector Assy. Part Numbers
DSLG-01-%-%-D12-N-11%	SDIL-12-N-20	C-SD1-12-N-60	GDM-211-A-11
DSLG-01-%-%-D24-N-11%	SDIL-24-N-20	C-SD1-24-N-60	GDM-211-A-11
DSLG-01-%-%-R100-N-11%	SDIL-100-N-20	C-SR1-100-N-60	GDME-211-R-B-10
DSLG-01-%-%-R200-N-11%	SDIL-200-N-20	C-SR1-200-N-60	GDME-211-R-B-10

### Spare Parts List

### List of Seals

S1.	Name of Part	Part Number	Q	ty.
No.	Name of Part	Part Number	4 Port Valve	3 Port Valve
1	O-ring	SO-NB-P18	ı	1
2	O-ring	SO-NB-P14	2	1
3	O-ring	SO-NB-P12	2	1
4	O-ring	SO-NB-P11	2	1
5	O-ring	SO-NB-P9	4	3
6	O-ring	SO-NA-P5	2	1
7	Back-Up Ring	2705-VK414322-8	2	1
8	O-ring	SO-NB-P18	2*	1*

<sup>\*</sup> O-Ring of sl. no. "8" is included in solenoid assembly

Note: When ordering the seals, please specify the seal kit number as shown above.

### List of Seal kits

Valve Model Numbers	Seal Kit Numbers
DSLG-01-3-O-X-N-11X	KS-DSLG-01-3-N-11
DSLG-01-3-C-X-N-11X	K5-D5LG-01-3-N-11
DSLG-01-4-O-X-N-11X	KS-DSLG-01-4-N-11